



Dart Aerospace Ltd.
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Canada

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D119-796-101
Job Sheet 170291



Part No: D119-796-101

Job Qty: 1 ea

Part Name: Fwd Crosstube Installation With Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/13/18

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG DSI9730 REV B, IIN-D119-796 REV F IPP REV:A NEW ISSUE 14-09-05 DD VERF:JLM IPP REV:B 14.10.22 AS PER PA1 DD VERF:JLM IPP REV:C 14.11.19 AS PER IIN REV.B DD VERF:JLM IPP REV:D 15.02.12 PER REV C JLM VERIFIED BY:DD IPP REV:E 15.05.13 PER REV D JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/13/18	1/13/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	1/13/18	1/13/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs	1/13/18	1/13/18	0.00	0.00	QC4		
125	DC	1 pcs	1/13/18	1/13/18	0.00	0.00	DC		
130	Packaging	1 pcs	1/13/18	1/13/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	1/13/18	1/13/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D119-796-101 CHG004

Descriptions: 130 - Identify and pack for shipping as per PPP D119-796-101

21
9-09

JAN 16 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN5C32A 5031895	4	32	0	0
	AN5C7A 5031893 x 4	12	92	0	0
	D119-796-151 5032456	1	0	0	0
	D3672-7 5031892	8	755	0	0
	MS21043-5 5031891	4	171	0	0
	MS21250-05048 5031890 x 5	4	27	0	0
	NAS1149C0532R 5000693 x 3	8	262	0	0
	NAS1149C0563R 5031886	12	231	0	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: Date:

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machinery ☐ Cross tube ☐ Water last ☐	
Date: _____		Step #: _____		Engineering ☐ Quality ☐ Other ☐	
Description Work Order Deviation					
Root Cause					
Environment: _____ Design: _____ Doc/Data: _____ Equip/Tooling: _____ Handling/Pre: _____ Material: _____ Internal Transport: _____ Tribal Knowledge: _____ LOA: _____ Substation: _____ Past Expiry Date: _____ Misidentified: _____					
No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature ☐ Set-up ☐ BOM/R ☐ Broken/ ☐ Inspecti ☐ Contami ☐ Counter: ☐ Cut Too: ☐ Instructi ☐ Drill Hole ☐					
OTHER: _____					

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S032459

Fwd Crosstube Installation With Step

PART NO: D119-796-101
Original Serial #: S032459
Revision:
Operation:
Change No:

Start up Operation 01/16/18
CHG004
Job No: 170291

Completed By _____

ad hand / Supervisor _____

approval Verification _____

QA Coordinator _____

Approval _____

ing Sequence _____

ing _____

Lost/Missing _____

Moved _____

Incorrect _____

Under tolerance _____

side Dimensions _____

ditioned Wrong _____

PAGE 1 OF 1

Description: FWD CROSSTUBE INSTALLATION WITH PEG STEPS

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D119-796-101 Revision: Fwd Crosstube Installation With Step														
140	QC21-FG	S032459	170291	1 Ea	0	S032459	FG101		Stock	1/16/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D3672-7 Revision: Washer, Phenolic														
140	QC21-SA	S031892	170291	8 Ea	0	S019309	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Part Number: MS21043-5 Revision: Nut														
100	Receive Ea	S031891	170291	4 Ea	0	116548	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: NAS1149C0532R Revision: Washer														
100	Receive Ea	S000683	170291	3 Ea	0	S000683	Start Up Stores/Pkg-1		Stock	10/16/2017				
		S031890	170291	5 Ea	0	s014735	Start Up Stores/Pkg-1		Stock	1/12/2018	Issue Container			
Operation Totals:		2		8	0									
Part Totals:		2		8	0									
Totals:		5		21	0									